

AFP3105FR

URETHANE CASTING MATERIAL SPECIFICATIONS

Highlights

- Passes 60 second burn test at 0.043 inch
- Meets FAR 25.853a requirements per Appendix F, Part 1 (a1)(ii)

Applications

 Durable, high-impact strength urethane with FAR 25.853 flammability rating

TYPICAL PHYSICAL PROPERTIES

| MECHANICAL PROPERTIES | TEST METHOD | ENGLISH | METRIC |
|--|-------------|---------------------------------------|---------------------------------------|
| Color/Appearance | Visual | Translucent Amber | Translucent Amber |
| Elongation at Break | ASTM D638 | 25% | 25% |
| Compressive Strength | ASTM D695 | 12,900 psi | 88.9 MPa |
| Density | ASTM D792 | 0.0435 lb/in ³ | 1.20 g/cc |
| Flexural Modulus | ASTM D790 | 436,000 psi | 3,000 MPa |
| Flexural Strength | ASTM D790 | 16,700 psi | 115 MPa |
| Compressive Modulus | ASTM D695 | 406,265 psi | 2,800 MPa |
| Glass Transition Temperature Tg (peak) | ASTM TMA | 203°F | 95°C |
| Glass Transition Temperature E (onset) | ASTM TMA | 179°F | 82°C |
| Izod Impact Strength (method A, notched) | ASTM D256 | 1.42 ft-Ib/in | - |
| Tensile Modulus | ASTM D638 | 390,000 psi | 2,690 MPa |
| Tensile Strength | ASTM D638 | 10,600 psi | 73 MPa |
| Flammability per FAA FAR Volume III, Part 25.853 | FAA | Passes 60 sec burn test at 0.043 inch | Passes 60 sec burn test at 0.043 inch |

The information presented represents typical values intended for reference and comparison purposes only. It should not be used for design specifications or quality control purposes. End-use material performance can be impacted (+/-) by, but not limited to, part design, end-use conditions, test conditions, color etc. Actual values will vary with build conditions. Product specifications are subject to change without notice.

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